

**Surface modification of lithium disilicate-reinforced  
glass ceramic or zirconia surfaces by laser  
irradiation to increase the adhesion to resin  
cements:**

**an integrative review**

**Angelo Raffaele ESPOSITO**

**Dissertation leading to the degree of Master of Dental Medicine (integrated**

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**Work performed under the supervision of**

**Júlio Souza**

## **INTEGRITY DECLARATION:**

I, as identified above, declare to have acted with absolute integrity in the preparation of this work, confirming that in all the work leading to its preparation I have not resorted to any form of falsification of results or the practice of plagiarism (act by which an individual, even by omission, assumes authorship of the intellectual work belonging to another, in its entirety or in parts of it). I also declare that all the sentences that I have taken from previous works belonging to other authors have been referenced or written with new words, having in this case placed the citation of the bibliographic source.



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## **ABSTRACT:**

**Purpose:** The purpose of this study was to perform an integrative review on laser-texturing the inner surface of lithium disilicate-reinforced glass ceramic or zirconia to increase their bond strength to resin-matrix cements.

**Method:** A bibliographic review was performed on PubMed using the following search terms: “zirconia” OR “lithium disilicate” AND “laser” AND “surface” OR “roughness” AND “resin cement”. Studies published in English language until June 30<sup>th</sup>, 2022 were selected regarding the purpose of this study.

**Results:** A total of thirty seven studies were identified although ten studies were selected. Zirconia surfaces were significantly modified after laser irradiation resulting in macro-scale aligned retentive regions with depth values ranging from 50 up to 120  $\mu\text{m}$ . Average roughness values of laser-treated zirconia with Er,Cr:YSGG laser ( $\sim 0.83 \mu\text{m}$ ) were quite similar when compared to grit-blasted zirconia surfaces ( $\sim 0.9 \mu\text{m}$ ) although roughness increased up to 2.4  $\mu\text{m}$  depending on the laser type and parameters. Lithium disilicate-reinforced glass ceramics treated with Er:YAG revealed an average roughness of around 3.5  $\mu\text{m}$  while surfaces treated with Nd:YAG revealed an average roughness of 2.69  $\mu\text{m}$  that was quite similar to the roughness values recorded for etched surfaces (2.64  $\mu\text{m}$ ). The SBS values of zirconia surfaces treated on Nd:YVO<sub>4</sub> laser were slightly higher ( $\sim 33.5 \text{ MPa}$ ) than those recorded for grit-blasted zirconia surfaces (28 MPa). Laser-treated zirconia surfaces on CO<sub>2</sub> laser revealed higher SBS values ( $18.1 \pm 0.8 \text{ MPa}$ )



than those ( $9.1 \pm 0.56$  MPa) recorded for untreated zirconia surfaces. On lithium disilicate-reinforced glass ceramics, higher SBS values to resin-matrix cements were recorded for specimens treated with a combination of fractional CO<sub>2</sub> laser irradiation and HF acid etching ( $\sim 22$ - $24$  MPa) when compared with grit-blasted specimens (12.2 MPa). Another study revealed SBS values at around 27.5 MPa for Er:YAG-treated lithium disilicate-reinforced glass ceramics to resin-matrix cements.

**Conclusions:** The laser irradiation at high power increase the roughness of the inner surface of lithium disilicate-reinforced glass ceramic or zirconia veneers and crowns leading to an enhanced bond strength to resin-matrix cements. Thus, the laser type and irradiation parameters can be adjusted to enhance the macro- and micro-scale retention of zirconia and glass-ceramics surfaces.

**Keywords:** lithium disilicate; zirconia; laser; bond strength; resin cement



## **RESUMO:**

**Objectivo:** O objetivo deste estudo foi realizar uma revisão integrativa sobre texturização a laser da superfície interna de zircónia e vitrocerâmicas reforçada com dissilicato de lítio para aumentar a adesão a cimentos de matriz resinosa.

**Método:** Uma revisão bibliográfica foi realizada no PubMed usando os seguintes termos de pesquisa: *“zirconia” OR “lithium disilicate” AND “laser” AND “surface” OR “roughness” AND “resin cement”*. Estudos publicados em língua inglesa até 30 de junho de 2022 foram selecionados tendo em vista objetivo deste estudo.

**Resultados:** Um total de 37 estudos foram identificados embora 10 estudos foram selecionados. Superfícies de zircônia foram significativamente modificadas após a irradiação a laser, resultando em regiões retentivas alinhadas com valores de profundidade variando de 50 a 120  $\mu\text{m}$ . Os valores médios de rugosidade da zircônia tratada com laser a Er,Cr:YSGG ( $\sim 0,83 \mu\text{m}$ ) foram bastante semelhantes quando comparados às superfícies de zircônia jateadas ( $\sim 0,9 \mu\text{m}$ ), embora a rugosidade foi registada em até 2,4  $\mu\text{m}$ , dependendo do tipo dos parâmetros de laser. Vitrocerâmicas reforçadas com dissilicato de lítio tratadas com Er:YAG revelaram uma rugosidade média em torno de 3,5  $\mu\text{m}$ , enquanto as superfícies tratadas com Nd:YAG revelaram uma rugosidade média de 2,69  $\mu\text{m}$ , bastante semelhante aos valores de rugosidade registrados para superfícies condicionadas com HF (2,64  $\mu\text{m}$ ). Os valores de SBS de

superfícies de zircônia tratadas com laser Nd:YVO<sub>4</sub> foram ligeiramente maiores (~ 33,5 MPa) do que aqueles registrados para superfícies de zircônia jateadas (28 MPa). Superfícies de zircônia tratadas com laser CO<sub>2</sub> revelaram valores de SBS mais altos (18,1 ±0,8 MPa) do que aqueles (9,1 ±0,56 MPa) registrados para superfícies de zircônia não tratadas. Em vitrocerâmicas reforçadas com dissilicato de lítio, valores mais altos de SBS para cimentos de matriz de resina foram registrados para espécimes tratadas com uma combinação de irradiação de laser de CO<sub>2</sub> e condicionamento com HF (~ 22-24 MPa) quando comparados a espécimes jateadas (12,2 MPa). Outro estudo revelou valores de SBS em torno de 27,5 MPa para vitrocerâmicas reforçadas com dissilicato de lítio tratadas com Er:YAG para cimentos de matriz resinosa.

**Conclusões:** A irradiação do laser em alta potência aumenta a rugosidade da superfície interna de restaurações indiretas de zircônia ou vitrocerâmicas reforçadas com dissilicato de lítio, o que resulta em uma maior adesão aos cimentos de matriz resinosa. O tipo de laser e os parâmetros de irradiação podem ser ajustados para melhorar a retenção em macro- e micro-escala de superfícies de zircônia e vitrocerâmica aos materiais de cimentação.

**Palavras-chave:** dissilicato de lítio; zircônia; laser; adesão; cimento de resina



## **GENERAL INDEX:**

1. INTRODUCTION .....	1
2. OBJECTIVE AND HYPOTHESIS .....	2
3. METHODS .....	3
3.1. Information sources and search strategy .....	3
3.2. Study selection and data collection process .....	4
4. RESULTS .....	5
5. DISCUSSION .....	17
5.1. Glass-ceramics and zirconia in dentistry .....	17
5.2. Laser-modified surfaces and adhesion to resin cements .....	20
6. CONCLUSION .....	24
BIBLIOGRAPHICAL REFERENCES .....	25

## **TABLE INDEX:**

Table 1 ..... 8

**FIGURE INDEX:**

Figure 1 ..... 5  
Figure 2 ..... 18

### **LISTS OF ABBREVIATIONS:**

Er:YAG laser – Erbium-doped Yttrium Aluminium Garnet laser

Er,Cr:YSGG laser – Erbium, Chromium-doped Yttrium, Scandium, Gallium and Garnet laser

Nd:YAG laser – Neodymium-doped Yttrium Aluminium Garnet laser

Laser CO<sub>2</sub> – Dioxide carbon laser

Nd:YVO<sub>4</sub> laser – Neodymium-doped Yttrium Orthovanadate Crystal and Substrates

MPa – Megapascal

mJ – Millijoule

W – Watts

Hz – Hertz



## 1. Introduction

Nowadays, the use of ceramics has been increasingly preferred by clinicians and patients considering aesthetic outcomes. Ceramics and glass-ceramics are the first choice for manufacturing veneers, crowns, inlay, and onlays restorations over teeth or dental implant abutments (1,2). The long term clinical success of ceramic-based restorations is strongly dependent on their retention to teeth or abutment substrates by using resin-matrix cements (1–6). Polycrystalline ceramics such as zirconia have enhanced mechanical properties although the surface modification for further adhesion to resin-matrix cements is the major disadvantage (3,7,8). Traditional methods of surface modification such as grit-blasting and acid etching have limited capability to achieve optimum morphological aspects and roughness over zirconia for mechanical interlocking of adhesive systems and resin-matrix cements (3,7,8).

The surface modification of dentin or enamel is carried out by acid etching with 37%  $\text{H}_3\text{PO}_4$  acid following by conditioning with methacrylate-based adhesives. In the same way, titanium abutment base can be modified by grit-blasting with alumina particles ( $\text{Al}_2\text{O}_3$ ) followed by acid etching with (5-10%) HF acid and then conditioning with silane and methacrylate-based adhesives (1,9). Surfaces of lithium disilicate-reinforced glass ceramics can also be modified by acid etching with (5-10%) HF acid (1). Thus, the roughness of enamel, dentin, glass-ceramics, and titanium surfaces can be increased by acid etching that increase the adhesion area to adhesives and resin-matrix cements. However, acid etching with HF or  $\text{H}_3\text{PO}_4$  acids cannot alter the zirconia surfaces since zirconia has a highly chemical stability (10,11). Also, grit-blasting with  $\text{Al}_2\text{O}_3$  or  $\text{SiO}_2$

particles show limitations considering limited morphological aspects, contamination with remnant abrasive particles, and risks of cracks' propagation (10). The combination of different traditional surface modification techniques has been studied and associated with novel methods such as laser-assisted approach (10,11).

The laser-assisted approaches already have many applications in oral pathology, endodontics, operative dentistry, and prosthodontics (10,12). The surface modification of implants and prosthetic structures has gathering attention to improve roughness and wettability for adhesion to resin-matrix cements (12–17). Currently, different morphological features (i.e., micro-grooves, pits, valleys, and peaks) can be produced by using different laser intensity, type, time, and frequency (13,14,16). Previous studies have reported the surface modification of zirconia in short (mili- to nano-seconds) or ultra-short (pico- to femto-seconds) periods of time (pulses) using different types of lasers such as: Nd:YAG, Er:YAG, CO<sub>2</sub>, Er,Cr:YSGG, and Nd:YVO<sub>4</sub> (13,16–18). However, zirconia is susceptible to defects such as cracks depending on the mode and intensity of the laser irradiation. Minimal surrounding defects and contaminants have been reported after surface modification of zirconia by using ultra-short pulsed lasers (pico- and femtosecond lasers) (10,12). Thus, further studies are required to validate adequate parameters for surface modification of zirconia and glass-ceramics by laser-assisted approaches to improve the bond strength to resin-matrix cements.

## **2. Objective and hypotheses**

The main aim of the present study was to carry out an integrative review on laser-texturing the inner surface of lithium disilicate-reinforced glass ceramic or zirconia veneer and crowns to increase their bond strength to resin-matrix cements. It was

hypothesized that the laser irradiation at high power increase the roughness of the inner surface of lithium disilicate-reinforced glass ceramic or zirconia veneers

### **3. Methods**

#### **3.1. Information sources and search strategy**

A bibliographic review was performed on PubMed (via National Library of Medicine) taking into account such database includes the major articles in the field of dentistry and biomaterials. The present method was performed in accordance with the search strategy applied in previous studies on integrative or systematic reviews (9–11,19–21). The following search terms were applied: “zirconia” OR “lithium disilicate” AND “laser” AND “surface” OR “roughness” AND “bon strength” AND “resin cement”.

Also, a hand-search was performed on the reference lists of all primary sources and eligible studies of this integrative review for further relevant publications. The inclusion criteria encompassed articles published in the English language, from January 2012 until June 30<sup>th</sup>, 2022, reporting the combined effect of the laser irradiation on the surface modification of lithium disilicate-reinforced glass ceramic or zirconia veneers and their adhesion to resin-matrix cements. The eligibility inclusion criteria used for article searches also involved: *in vitro* studies; meta-analyses; randomized controlled trials; animal assays; and prospective cohort studies. The exclusion criteria were the following: papers without abstract; case report with short follow-up period; articles assessing only traditional methods of surface modification. Studies based on publication date were not restricted during the search process.

### 3.2. Study selection and data collection process

At first, studies were examined for relevance by title, and the abstracts were assessed for those that were not excluded at this stage. Two of the authors (JCMS, AE) individually analyzed the titles and abstracts of the retrieved potentially relevant articles meeting the inclusion criteria. The total of articles was compiled for each combination of key terms and therefore the duplicates were removed using Mendeley citation manager. The second step comprised the evaluation of the abstracts and non-excluded articles following the eligibility criteria on the abstract review. Selected articles were independently read and analyzed concerning the purpose of this study. At last, the eligible articles received a study nomenclature label, combining first author names and year of publication. The following variables were collected for this review: authors' names, journal, publication year, aims, materials, laser parameters, roughness, and adhesion. PICO question was adjusted to the issue where "P" was related to the patients or specimens while "I" referred to the methods of analyses while "C" was related to comparison of findings and "O" to the main outcomes. Data of the reports were harvested directly into a specific data-collection form to avoid multiple data recording considering multiple reports within the same study (e.g., reports with different set-ups). This evaluation was individually carried out by two researchers, followed by a joint discussion to select the relevant studies.

## 4. RESULTS

The search of articles on PubMed identified a total of 37 articles, as seen in Figure 1. After excluding duplicates, 35 articles were evaluated by title and abstract although 28 were excluded considering they did not meet the inclusion criteria. The remnant 7 articles were full read and selected. Three studies were added by hand-search since they were considered as relevant regarding information on laser parameters, methods, and main outcomes.

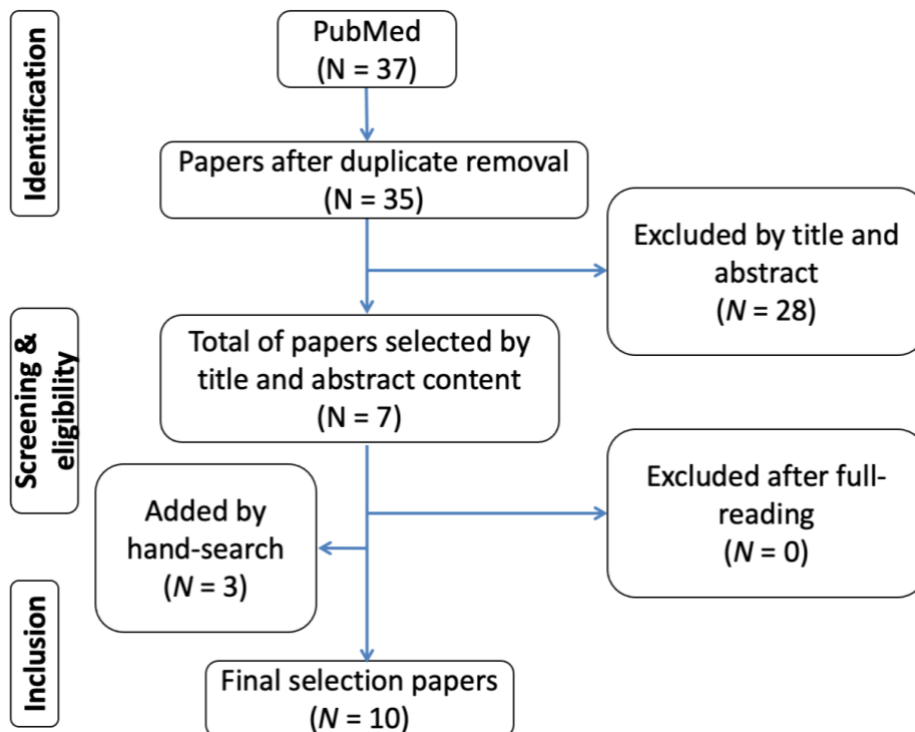


Figure 1. Study selection flowchart.

Of the 10 selected studies, yttria stabilized tetragonal zirconia polycrystals (Y-TZP) was assessed by size studies (7,8,22–25) although ceria stabilized tetragonal zirconia polycrystals (Ce-TZP) was also assessed by one study (23). The effects of laser irradiation on lithium disilicate-reinforced glass ceramic were investigated by three studies (26–28). The following types of laser were assessed by the selected studies: Er,Cr:YSGG (8,25), Er:YAG (27,28), Nd:YAG (27), CO<sub>2</sub> (7,26), and Nd:YVO<sub>4</sub> (23). The laser irradiation parameters varied among the studies as seen in Table 1. For instance, the power intensity of the Er,Cr:YSGG laser irradiation ranged from 1 up to 6 W (8,25) while Er:YAG laser was assessed at power intensity range between 4 and 5 W (27,28). The power intensity assessed for CO<sub>2</sub> laser ranged from 3 up to 20 W while the power intensity of Nd:YAG laser was assessed at 2.5 W (27). After laser irradiation, roughness values were only recorded by three studies (22,25,27) although the shear bond strength of laser-treated zirconia to resin-matrix cements was recorded by each of one of the selected studies.

The main findings of the selected studies can be drawn as follow:

- The surfaces of the zirconia were significantly modified after laser irradiation with Yb-doped fiber or Nd:YVO<sub>4</sub> laser resulting in depression aligned retentive regions with macro-scale depth values ranging from 50 up to 120  $\mu\text{m}$  (23,24);
- The average roughness of laser-treated surfaces using Yb-doped fiber laser system was recorded at around 2.4  $\mu\text{m}$  that was significantly higher when compared to the untreated zirconia surfaces ( $\sim 0.2 \mu\text{m}$ ) (22). Nevertheless, the average roughness recorded for laser-treated surfaces using Er,Cr:YSGG ( $\sim 0.83 \mu\text{m}$ ) was quite similar to those recorded for grit-blasted zirconia surfaces ( $\sim 0.9 \mu\text{m}$ ) (25);
- Surfaces of lithium disilicate-reinforced glass ceramics were also modified by laser irradiation although the etching with HF acid resulted in high values of roughness (27).

- Lithium disilicate-reinforced glass ceramics treated with Er:YAG revealed an average roughness of around 3.5  $\mu\text{m}$  while surfaces treated with Nd:YAG revealed an average roughness of 2.69  $\mu\text{m}$  that was quite similar to the roughness values recorded for etched surfaces (2.64  $\mu\text{m}$ ) (27);
- Laser-treated zirconia surfaces showed high values of shear bond strength (SBS) to resin-matrix cements (7,23). The SBS values of zirconia surfaces treated on Nd:YVO<sub>4</sub> laser were slightly higher (~ 33.5 MPa) than those recorded for grit-blasted zirconia surfaces (28 MPa) (23). Laser-treated zirconia surfaces on CO<sub>2</sub> laser revealed the highest SBS values (18.1  $\pm$ 0.8 MPa) while lowest values (9.1  $\pm$ 0.56 MPa) were recorded for untreated zirconia surfaces (7);
  - On lithium disilicate-reinforced glass ceramics, higher SBS values to resin-matrix cements were recorded for specimens treated with a combination of fractional CO<sub>2</sub> laser irradiation and HF acid etching (~ 22-24 MPa) when compared with grit-blasted specimens (12.2 MPa) (26). Another study revealed SBS values at around 27.5 MPa for Er:YAG-treated lithium disilicate-reinforced glass ceramics to resin-matrix cements (27,28). Surfaces grit-blasted with Al<sub>2</sub>O<sub>3</sub> particles showed the lowest mean bond strength to the resin composite (15.62 MPa) (28).

Table 1. Relevant data retrieved from the selected studies.

Authors (year), country	Study design and follow-up	Ceramic	Resin-matrix cement	Laser type	Laser parameters	Roughness ( $\mu\text{m}$ )	Main outcomes
Toyoda <i>et al.</i> (2022), Japan	<i>In vitro</i>  - Shear bond test at 0.5 mm/min using a universal machine (Autograph, AGS-J, Shimadzu, Japan)		1) Powder: PMMA, TiO <sub>2</sub> ; Liquid: 4-META, MMA, Catalyst: TBB (Super bond C&B™, Sun Medical, Japan)				Shear bond strength mean values (MPa):  1) Super bond C&B™: Untreated before thermal cycling: 10 Untreated after thermal cycling: 10 Grit-blasted before thermal cycling: 13 Grit-blasted after cycling: 23
	- Thermal-cycling consisted at 5°C for 1 min and 55°C for 1 min  - Scanning electron microscopy (SEM; JSM-6330F, JEOL, Tokyo, Japan) - Profilometry as the arithmetic mean height of the surface (Sa) and developed interfacial area ratio (Sdr)	ZrO <sub>2</sub> (97wt%), Y <sub>2</sub> O <sub>3</sub> (3wt%), (Daiichi Kigenso, Japan)	2) Bis-GMA, TEGDMA, Silanated barium glass filler, Silanated fluoroaluminosilicate glass filler, Colloidal silica, Surface treated aluminum oxide filler, Hydrophobic aromatic dimethacrylate, Hydrophilic aliphatic dimethacrylate, dl-Camphorquinone, Initiators, Accelerators, Pigments (Panavia V5™, Kuraray Nortitake, Japan)  Priming agent	Ytterbium fiber laser system (MD-F3000, Keyence, Osaka, Japan)	Power output of 24 W and pulse frequency of 60 kHz for 6.6 s of laser irradiation time.	Arithmetic mean height (Sa): Untreated: 0.19 ±0.06 Grit-blasted with (Al <sub>2</sub> O <sub>3</sub> ): 0.55 ±0.05 Laser-textured:  2.39 ±0.02	Laser-textured before thermal cycling: 14.5 Laser-textured after thermal cycling: 26  2) Panavia V5™: Untreated before thermal cycling: 11 Untreated after thermal cycling: 0 Grit-blasted before thermal cycling: 14.5



<p>Murthy <i>et al.</i> (2014), India</p>	<p><i>In vitro</i></p> <p>- The shear bond strength testing to resin-matrix cement. Laser-treated surfaces compared to grit-blasted with alumina (110 or 250 μm)</p>	<p>Zirconia, CEREC (ZrO<sub>2</sub>) (Cortis-YZ, Sirona Dental GmbH Bensheim, Germany)</p>	<p>Resin cement block of 0.5 mm (unkown)</p>	<p>Surgical CO<sub>2</sub> laser radiation (Smart US 20D, CO<sub>2</sub> laser, Deka Florence, Italy)</p>	<p>Laser energy in a pulse mode with wavelength of 10.6 μm, a pulse repetition rate of 1000 Hz and pulse duration of 160 ms at an average power setting of 3 w at 1mm away from the surface.</p>	<p>Grit-blasted after thermal cycling: 2 Laser-textured before thermal cycling: 12 Laser-textured after cycling: 10</p> <p>→ No significant difference between grit-blasted and laser-textured</p> <p>- Laser-treated surfaces revealed the highest shear bond strength values (18.1 ±0.8 MPa) while lowest values were recorded for control group (9.1 ±0.56 MPa)</p> <p>- There were no significant differences between the control and grit-blasted groups.</p>

<i>In vitro</i>		Shear bond strength mean values (MPa):
Iwaguro <i>et al.</i> (2019) Japan and Taiwan	<p>- SEM (SE-8000, Keyence Corp., Osaka, Japan) at <math>\times 500</math> magnification.</p> <p>- Shear bond test at a crosshead speed of 0.5 mm/min using a universal testing machine (AGS-5kNJ, Shimadzu, Kyoto, Japan)</p> <p>- Groups were submitted on thermocycling (Thermal Cycler, Nissin Seiki Co. Ltd., Hiroshima, Japan) at 4°C and 60°C in water (dwell time per water bath for 1 min) for 20,000 cycles.</p>	<p>1) Y-TZP: Alumina-blasted: 28.9 Alumina-blasted after thermal cycling: 15.5 Laser-textured with microslits at 50 <math>\mu\text{m}</math>: 28.6 Laser-textured after cycling with microslits at 50 <math>\mu\text{m}</math>: 33.1 Laser-textured with microslits at 75 <math>\mu\text{m}</math>: 33.5 Laser-textured after cycling com microslits at 75 <math>\mu\text{m}</math>: 31.5 Laser-textured with microslits at 100 <math>\mu\text{m}</math>: 29.2 Laser-textured after cycling com microslits at 100 <math>\mu\text{m}</math>: 33.5</p> <p>2) Ce-TZP/A: Alumina-blasted: 25.6</p>
	<p>Zirconia :</p> <p>1) Y-TZP; ZrO<sub>2</sub> (97wt%), Y<sub>2</sub>O<sub>3</sub> (3wt%), Tosoh Corp., Japan)</p> <p>2) Ce-TZP/A (ZrO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, CeO<sub>2</sub>, Yamakin Co., Ltd., Japan)</p> <p>Porcelain : Vintage ZR, Opaque liner A3O and Body A3B = Aluminosilicate glass, Glycerin, Propylene glycol (Shofu Inc., Japan)</p> <p>Gradia™ (GC Corp., Tokyo, Japan) :</p> <p>- Foundation opaque: UDMA, SiO<sub>2</sub></p> <p>- Opaque A3: UDMA, SiO<sub>2</sub></p> <p>- Dentin A3: UDMA, SiO<sub>2</sub>, Filler, Grass powder</p> <p>Primer: Clearfil Ceramic Primer Plus™ with MDP, ethyl alcohol (Kuraray Noritake Dental Inc., Tokyo, Japan)</p> <p>Nd:YVO<sub>4</sub>, CNC laser machine (LASER-TEC 40, DMG MORI, Japan)</p> <p>Frequency of 70 kHz, wavelength of 1,065 nm, distance from the surface of 60 mm, and angle of incidence of 90°.</p>	

Alumina-blasted  
after thermal  
cycling: 16.6  
Laser-textured  
with microslits at  
50  $\mu\text{m}$ : 27.1  
Laser-textured  
after cycling with  
microslits at 50  
 $\mu\text{m}$ : 34.5  
Laser-textured  
with microslits at  
75  $\mu\text{m}$ : 26.6  
Laser-textured  
after cycling with  
microslits at 75  
 $\mu\text{m}$ : 32.9  
Laser-textured  
with microslits at  
100  $\mu\text{m}$ : 27.6  
Laser-textured  
with microslits at  
100  $\mu\text{m}$  after  
thermal cycling: 32

The predominant  
failure on laser-  
textured surfaces  
was a cohesive  
fracture.

Turker <i>et al.</i> (2020), Turkey	<p><i>In vitro</i></p> <p>- The pull-out testing at 0.5 mm/min crosshead speed (Model AG-50 kNG, Shimadzu)</p> <p>- Surfaces were examined under a stereo-microscope (SZH10, Olympus)</p>	<p>Zirconia : Y-TZP ; A dual-cure self-adhesive resin cement (RelyX U200™, 3M ESPE)</p> <p>ZrO<sub>2</sub> (97wt%), Y<sub>2</sub>O<sub>3</sub> (3wt%)</p>	ER,CR:YSGG 1.5 or 3 W	<p>1) Power of 1.5 W at 20 Hz frequency and 80% air and 25% water at a distance of 1 mm for 30s</p> <p>2) Power of 3 W at 20 Hz frequency and 80% air and 25% water at a distance of 1 mm for 30s</p>	<p>- The mean bond strength values of titanium were higher than those of the zirconia.</p> <p>- For zirconia, all four treatment groups (two lasers, grit-blasting and tribochemical silica coating) significantly differed from the control group, although the treatment groups were not statistically different from each other.</p>
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<p>Fornaini <i>et al.</i> (2021), France and Italy</p>	<p><i>In vitro</i></p> <p>- Optical profilometry (Talysurf CCI green light, Taylor-Hobson, , UK)</p> <p>- Shear bond strength testing (Erischen, Wupper-tal, Germany) at a 0.05 mm/s cross-head speed.</p>	<p>Zirconia (DDBioZ, Dental Direkt GmbH, Spenge, Germany); ZrO<sub>2</sub> + HfO<sub>2</sub> + Y<sub>2</sub>O<sub>3</sub> (≥ 99wt%), Al<sub>2</sub>O<sub>3</sub> (0.25wt%) and others oxides (&lt; 0.1wt%)</p>	<p>Primer (Zirconia Prime, DenMat, US)</p> <p>Flowable resin-matrix composite (Tetric EvoFlow™, Ivoclar Vivadent, Germany)</p>	<p>1070 nm Yb-doped pulsed fiber laser</p> <p>1070 nm Yb-doped pulsed fiber laser (AREX 20, fixed pulse Datalogic, Italy)</p>	<p>1070 nm Yb-doped pulsed fiber laser with a maximum average output power of 20 W, a fixed pulse duration of 100 ns and a repetition rate in the range 20 kHz–100 kHz.</p>	<p>-</p>	<p>- The highest forces were recorded for laser-treated surfaces (132.5 ±61.35 N) than those for non-treated ones (105.7 ±56.1 N). However, the difference was not considered statistically significant (p = 0.2155)</p> <p>Lines depth: 10 µm Depth at 10 W: 100 µm Depth at 20 W: 120 µm</p>
<p>Kirmali <i>et al.</i> (2015), Turkey</p>	<p><i>In vitro</i></p> <p>- All specimens were mounted on metallic stubs, gold- sputter coated (Polaron Range SC 7620; Quorum Technology, Newhaven, UK)</p> <p>- Shear bond testing (Lloyd LF Plus; Ametek Inc., UK)</p>	<p>Pre-sintered Y-TZP zirconia cylinders (Noritake, Japan) ZrO<sub>2</sub> (97wt%), Y<sub>2</sub>O<sub>3</sub> (3wt%) Sintering at 1500°C for 8 h in a Zyrcomat (VITA Zahnfabrik,</p>	<p>Resin-matrix cement (unknown)</p>	<p>Er,Cr:YSGG laser irradiation</p>	<p>Irradiation at 2.78 µm wavelength. Optical fiber of the laser (600 µm diameter, 6 mm length) was placed at a distance of 10 mm. Pulse duration from 140 to 200 µs with a repetition rate of 20 Hz (pulses/sec) and pulsed laser-powered hydrokinetics, the</p>	<p>Control: 0.75 Grit-blasted: 0.90 1 W Laser: 0.79 2 W Laser: 0.82 3 W Laser: 0.83 4 W Laser: 0.84 5 W Laser: 0.84 6 W Laser: 0.83 µm</p>	<p>- Surfaces treated by grit-blasting became rough and irregular and showed depression areas.</p> <p>- 43.75% fracture occurred at the veneer ceramic/zirconia interface (adhesive failure)</p> <p>Shear bond strength (MPa) to resin cement:</p>

	- Roughness (Ra, lm) was determined with a profilometer (Mitutoyo Surfptest SJ-301, Japan)	Germany) sintering furnace.		output power from 0.25 to 6.0 W. The energy parameters at 1, 2, 3, 4, 5, and 6 W and water/air flow of 55% and 65% were used continuously during the irradiation for 20 s.		- Control: 11.31 - Air abrasion: 23.31 - 1W laser: 13.2 - 2W laser: 13.65 - 3W laser: 16.83 - 4W laser: 18.50 - 5W laser: 21.69 - 6W laser: 22.99	
	<i>In vitro</i>						
Feitosa et al. (2017), Brazil	- Bond strength testing (model DI-1000; EMIC, Brazil) - Optical profilometry were for the arithmetic mean value of surface roughness (Ra) - SEM analyses (Inspect S50, FEI Company, USA) at different magnifications.	Lithium disilicate reinforced glass ceramic: IPS e.max Press– LTD3™ (Ivoclar-Vivadent, Liechtenstein); SiO <sub>2</sub> , Li <sub>2</sub> O, K <sub>2</sub> O, MgO, ZnO, Al <sub>2</sub> O <sub>3</sub> , P <sub>2</sub> O <sub>5</sub> and other oxides	Dual-cure resin cement; = Bis-GMA, urethane dimethacrylate, triethylene glycol dimethacrylate, barium glass, ytterbium trifluoride, Ba-Al-fluorosilicate glass, spheroid mixed, oxide, catalysts, stabilizers, pigment (Variolink II™ (base & catalyst, Ivoclar-Vivadent, Liechtenstein) Silane: Alcohol solution of silane methacrylate, phosphoric acidmethacrylate and sulphide methacrylate (Monobond Plus™ (Ivoclar-Vivadent, Liechtenstein)	1) Er:YAG laser (Key Laser 3; KaVo Kerr, USA) 2) Nd:YAG laser (PulseMaster 600 IQ; American Dental Technologies Inc., USA)	1) Er:YAG laser: 200 mJ energy, using a pulse repetition rate set at 10 pps, 2.94 μm wavelength and at 12 mm away from the s surface with water spray cooling (5 s) 2) Nd:YAG laser: 120 mJ energy. The pulse repetition rate was set at 15 pps and a 320 μm diameter laser optical fiber was placed in contact with the surface for 1 min without water spray	(R <sub>a</sub> roughness): Control (only HF): 2.64 (center) & 1.39 (periphery) Er:YAG: 3.48 (center) & 2.14 (periphery) Er:YAG + graphite: 1.29 (center) & 1.16 (periphery) Nd:YAG: 2.69 (center) & 1.46 (periphery) Nd:YAG + graphite: 0.91 (center) & 0.86 (periphery)	- Er:YAG laser group showed the highest bond strength (27.5 ±7.1). - Both the factors “laser” (p = 0.00) and “graphite coating” (p = 0.00) significantly affected the bond strength of the resin-matrix cement to the

					Each irradiated area was etched with HF for 60 s		lithium disilicate ceramic. The interaction of those two factors was not statistically significant (p = 0.059).
	<i>In vitro</i>						- Surfaces treated with silane followed by laser irradiation had the highest mean bond strength values to resin composites (27.84).
Ergun-Kunt <i>et al.</i> (2021), Turkey	<ul style="list-style-type: none"> <li>- Shear bond testing (Micro Tensile Tester; BISCO Dental Products, USA)</li> <li>- Optical microscopy (Kaps ENT SOM Microscope, Germany)</li> <li>- SEM analyses (JSM-7001F, JEOL, Japan)</li> </ul>	Lithium disilicate reinforced glass-ceramic: IPS e.max Press™ (Ivoclar-Vivadent, Liechtenstein)	Resin-matrix composite: Tetric N-Ceram™ (Ivoclar-Vivadent, Liechtenstein)  Silane coupling agent: 3-glycidoxypropyltrimethoxysilane (Ivoclar-Vivadent, Liechtenstein)	Er:YAG laser	Frequency of 20 Hz, within a long pulse of 5 W, and a energy of 250 mJ for 30 s	- Surfaces grit-blasted with Al <sub>2</sub> O <sub>3</sub> particles showed the lowest mean bond strength to the resin composite (15.62 MPa).  - A silane heat treatment by Er:YAG laser	

<p>Ahrari <i>et al.</i> (2017), Iran</p>	<p><i>In vitro</i></p> <p>- Optical microscopy (Dino Lite Pro, AnMo Electronics Corp., Taiwan, ROC) at ×20 magnification for fracture inspection.</p> <p>- Shear bond strength testing (Santam, Model STM-20, Iran).</p>	<p>Lithium disilicate reinforced glass-ceramic: IPS e.max CAD™ (Ivoclar-Vivadent, Liechtenstein)</p>	<p>A dual-cured self-adhesive resin luting cement: (Clearfil SA Luting™, Kuraray Noritake Dental Inc., Japan)</p> <p>Silane coupling agent: (Silane Bond Enhancer, Pulpdent Corp., USA)</p>	<p>Fractional CO<sub>2</sub> laser (a wavelength of 10.6 μm; Lutronic Inc., Princeton Junction, NJ, USA)</p>	<p>Two powers:        1) The frequency of 200 Hz (pulse per second) and irradiation time of 10 s. The power and pulse energy were 10 W and 14 mJ, respectively. The pulse duration was 1.75 ms, and the energy delivered was approximately 28 J.        2) The power of 20 W and pulse energy of 10 mJ. The pulse duration was 0.58 ms, and the energy delivered was approximately 24 J.</p>	<p>resulted in deterioration and contamination on the ceramic.</p> <p>- The highest bond strength values were recorded for specimens treated with a combination of fractional CO<sub>2</sub> laser irradiation and HF acid etching (22.4 and 24.3 MPa for groups 5 and 6, respectively). Grit-blasted specimens exhibited the lowest shear bond strength (12.2 MPa).</p> <p>- The adhesive failure was the main type of fracture followed by mixed fracture.</p> <p>Shear bond strength (MPa) of resin cement to lithium disilicate specimens</p>
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CO<sub>2</sub> laser (20 W/10  
mJ) + acid etching :  
24.3 ± 7.2  
CO<sub>2</sub> laser (10 W/14  
mJ) + acid etching :  
22.4 ± 4.6  
CO<sub>2</sub> laser (20 W/10  
mJ) : 13.8 ± 2.3  
CO<sub>2</sub> laser (10 W/14  
mJ) : 13.8 ± 3.0

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## 5. DISCUSSION

This review reported relevant findings on laser-textured lithium disilicate-reinforced glass ceramic or zirconia surfaces and their adhesion to resin-matrix cements. Results showed an increased roughness of the glass-ceramics and zirconia when compared to untreated surfaces. Thus, high values of roughness values reveal an increase in the retentive area to silane agents, adhesive systems, and resin-matrix cements. Indeed, those findings validate the hypothesis of the present review. Nevertheless, different type of laser and irradiation parameters are reported in literature. A detailed discussion on laser parameters as well as on zirconia and glass-ceramics and their adhesion to resin-matrix cements is given as follow.

### 5.1. Glass-ceramics and zirconia in dentistry

Nowadays, ceramics and glass-ceramics are used to synthesize metal-free (e.g. zirconia or zirconia-to-porcelain systems) and metal-ceramic (e.g. feldspar-based ceramic fused on metallic materials) for implant- or teeth-supported prostheses (Figure 2A-D). Thus, ceramics and glass-ceramics show have shown significantly improved esthetic appearances, yet higher failure rates are associated with fractures, crack propagation, and poor cement and/or bonded retention (1,29–31). Thus, the brittle mechanical behavior of glass-ceramics and zirconia remains a concern regarding catastrophic fracture (Figure 2E and F) or abrupt stress distribution across the structural materials and interfaces. High concentration of stresses at prosthetic structural

materials can increase the risks of brittle fractures at the zirconia or glass-ceramics to adhesive and resin-matrix interfaces (1,13).

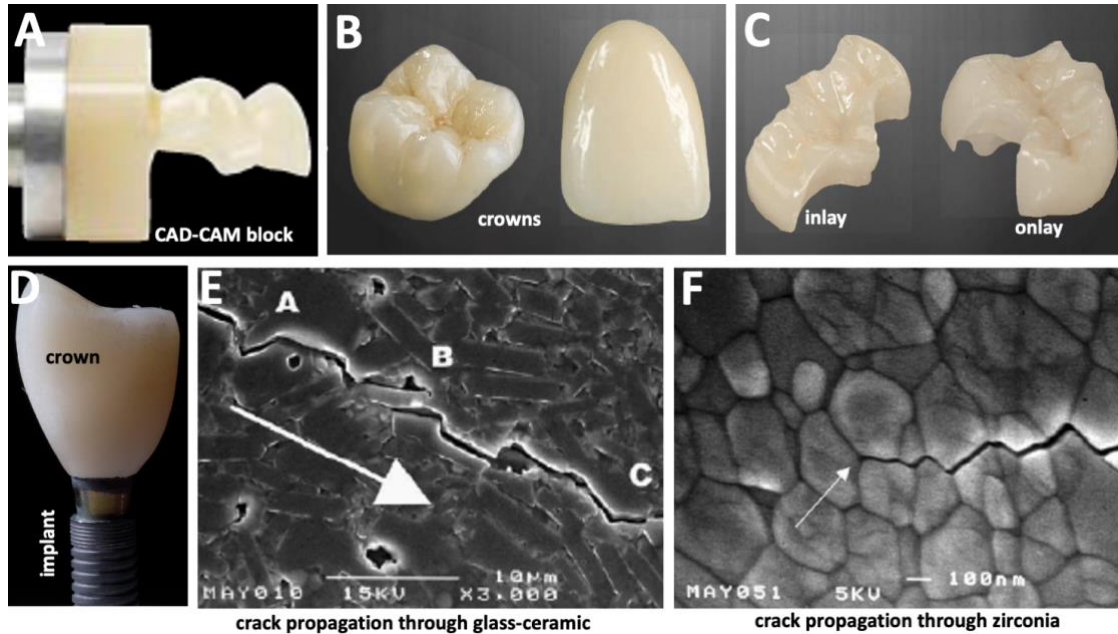


Figure 2. (A) CAD-CAM blocks composed of lithium disilicate-reinforced glass ceramic. (B,C,D) All-ceramic restorations. Crack propagation through (E) lithium disilicate-reinforced glass-ceramic and (F) zirconia microstructure (Adaptated from Guazzato et al (32,33)).

Zirconium silicate and lithium disilicate-reinforced glass-ceramics are popular choices for anterior crowns because of their excellent esthetics and mechanical properties (1,34–38). Lithium silicate glass-ceramic contains approximately 65% volume fraction of lithium disilicate crystals, 34% volume fraction of residual glass and 1% volume fraction of porosity after heat treatment (33). The glass matrix is derived from a multi-component system, formulated from  $\text{SiO}_2\text{-Li}_2\text{O-K}_2\text{O-ZnO-Al}_2\text{O}_3\text{-La}_2\text{O}_3\text{-P}_2\text{O}_5$  glass system (39,40). Lithium disilicate glass-ceramics have shown elastic modulus of around 60-105 GPa, fracture toughness at  $2\text{-}3 \text{ MPa}\cdot\text{m}^{1/2}$ , bend strength values around  $320 \pm 30 \text{ MPa}$ , and hardness at  $5.5 \pm 0.3 \text{ GPa}$  (33,38,39,41). Previous studies have reported the

performance of glass-ceramic materials belonging to  $\text{Li}_2\text{O-ZrO}_2\text{-SiO}_2$  (LZS) glass-ceramic systems for different applications (1,34,35,38).  $\text{Li}_2\text{Si}_2\text{O}_5$  and  $\text{ZrSiO}_4$  were the resulting main crystalline phases within the LZS microstructure after sintering. LZS glass ceramics revealed elastic modulus of 70-110 GPa, fracture toughness at  $2.3\text{-}3.3 \text{ MPa}\cdot\text{m}^{1/2}$ , bend strength values at  $440 \pm 40 \text{ MPa}$  and hardness at  $6.5 \pm 0.3 \text{ GPa}$  (38).

Zirconium dioxide ( $\text{ZrO}_2$ ) known as zirconia is a polymorphic ceramic, which has three different crystallographic phases: tetragonal (t), monoclinic (m), and cubic (c) (42). Zirconium dioxide has a monoclinic structure at room temperature that remains stable up to  $1170 \text{ }^\circ\text{C}$  (42,43). The monoclinic structure turns to the tetragonal phase when  $\text{ZrO}_2$  is sintered at temperature between  $1170$  and  $2370 \text{ }^\circ\text{C}$  while the cubic phase is achieved between  $2370$  and  $2680 \text{ }^\circ\text{C}$  (42,43). On cooling down, the zirconia tetragonal phase turns monoclinic at a temperature around  $970 \text{ }^\circ\text{C}$  (42). The transformation pathway of tetragonal to the monoclinic phase is linked to about 3 to 4 vol% expansion that can result in cracks among the crystals (42). Mechanical properties of zirconia are improved when the tetragonal phase is stabilized by the incorporation of small contents of oxides such as yttrium oxide (yttria,  $\text{Y}_2\text{O}_3$ ), cerium oxide (ceria,  $\text{CeO}_2$ ), magnesium oxide (magnesia,  $\text{MgO}$ ), and calcium oxide (calcia,  $\text{CaO}$ ) (42,43). Yttria-stabilized tetragonal zirconia polycrystals (Y-TZP) is produced by introducing 2–5 mol%  $\text{Y}_2\text{O}_3$  into  $\text{ZrO}_2$  formulations (42,43). The tetragonal phase stabilization results in Y-TZP with a significant increase in the elastic modulus at  $230\text{--}270 \text{ GPa}$ , fracture toughness of approximately  $9\text{--}10 \text{ MPa}\cdot\text{m}^{1/2}$ , flexural strength values at around  $1200 \text{ MPa}$ , and hardness at  $1.1 \text{ GPa}$  (31,32). Those values are significantly higher when compared with those recorded for glass ceramics. Additionally, oxide-stabilized zirconia has an inherent and remarkable pathway to inhibit the propagation of cracks when the material is

submitted to high stresses. It results from a transformation from tetragonal to the monoclinic phase with an increase in the surrounding volume leading to compressive stresses over the crack. Nevertheless, Y-TZP is susceptible to degradation at low temperature on performance in a humid environment as found in the oral cavity (31,44). Tetragonal-to-monoclinic phase conversion can take place under fatigue caused by cyclic stresses from thermal fluctuations or mastication loading (42,43,45,46).

## 5.2. Laser-modified surfaces and adhesion to resin cements

On teeth, crowns or multi-unit prostheses are retained by using resin-matrix cements. Screw or cement-retained crowns consists of two ways of retaining the implant-abutment prosthetic (1,47,48). Considering the glass matrix of both zirconium silicate and lithium disilicate-reinforced glass-ceramics, roughness of surfaces can be increased by etching with 5-10% hydrofluoric acid for further adhesion to resin-matrix cements. As seen in Table 1, lithium disilicate-reinforced glass ceramics etched with HF acid resulted in surfaces with roughness values higher than those for untreated surfaces (27). However, roughness of zirconia surfaces cannot be increased by using the commercially available acidic solutions and therefore other methods are used for zirconia surface modification such as grit-blasting and laser-assisted methods. Currently, most commercially available zirconia-based restorations are submitted to surface treatment by grit-blasting, that produce non-homogeneous and random morphological features and tendency to faster degradation (10,13). Thus, zirconia surface modification is still a contemporary challenge considering a balance among chemical stability, physical properties, and degradation behavior. It should be emphasized that the

integrity of the zirconia or glass-ceramic prosthetic structures can be readily compromised by improper treatment of inner surfaces for cementation and/or failures in the cementation procedures.

Previous studies revealed the zirconia surfaces modification of zirconia and glass-ceramics by using different laser types (Er,Cr:YSGG, Er:YAG, Nd:YAG, CO<sub>2</sub>, and Nd:YVO<sub>4</sub>) and irradiation parameters (Table 1). In a previous selected study, Y-TZP or Ce-TZP surfaces were modified on Nd:YVO<sub>4</sub> laser irradiation (wavelength of 1,065 nm) at 70 kHz from 60 mm away to the surface. Morphological aspects of surfaces showed depression aligned retentive regions with macro-scale depth values ranging from 50 up to 120 μm (23). Surfaces were conditioned with a primer adhesive (Clearfil Ceramic Primer Plus<sup>TM</sup>, Kuraray, Japan) and bonded to resin-matrix cements (Gradia<sup>TM</sup>, GC, Corp, Japan). Half of specimens were submitted to thermal cycling and then all of specimens mechanically tested by shear bond strength (SBS) tests. After thermal cycling, SBS values of laser-treated Y-TZP or Ce-TZP surfaces to the resin-matrix cement were slightly higher (33.5 and 24.5 MPa, respectively) than those recorded for grit-blasted zirconia ones (15.5 and 16.5 MPa, respectively) (23). There were no significant differences in SBS values when comparing laser-treated Y-TZP or Ce-TZP (28.6 and 27.6 MPa, respectively) and grit-blasted surfaces (28.9 and 25.6 MPa, respectively) without the effect of the thermal cycling (23). Another study also assessed the effects of thermal cycling on the SBS values of laser-treated zirconia surfaces to resin-matrix cements. Y-TZP were treated on Yb-doped laser at a pulse repetition rate of 60 Hz, pulse duration of 6.6 s at an average power setting of 24 W (22). Laser-treated surfaces were conditioned with a primer adhesive and then bonded to a resin-matrix cement (Panavia V5<sup>TM</sup>, Juraray, Japan) (22).

Half of specimens were submitted to thermal cycling and then all of specimens were assessed by SBS testing. After thermal cycling, laser treated Y-TZP surfaces to the resin-matrix cement were slightly higher (10 MPa, respectively) than those recorded for grit-blasted zirconia ones (2 MPa) (22). There were no significant differences in SBS values when comparing laser-treated (12 MPa) and grit-blasted (14.5 MPa) surfaces without the effect of the thermal cycling (22). Even though SBS values were not statistically different without thermal cycling, the adhesion of the laser-treated zirconia surfaces reached noticeable high adhesion to resin-matrix cements.

A previous study reported adhesive effects of Y-TZP treated on CO<sub>2</sub> laser irradiation (wavelength of 10.6 mm) at a pulse repetition rate of 1000 Hz, pulse duration of 160 ms at an average power setting of 3 W and at 1mm away from the surface (7). Specimens were bonded to a resin-matrix cement and submitted to SBS testing. The highest SBS values (18.1 ±0.8 MPa) were recorded for laser-treated zirconia surfaces while lowest values (9.1 ±0.56 MPa) were recorded for untreated zirconia (control group) surfaces (7). In another study, zirconia surfaces treated on Yb-doped pulsed fiber laser irradiation (wavelength of 1070 nm) with a maximum average output power of 20 W, a fixed pulse duration of 100 ns and a repetition rate in the range 20 kHz–100 kHz (24). Surfaces were conditioned with a primer adhesive following by bonding to a flowable resin-matrix composite (Tetric Evo Flow<sup>TM</sup>, Ivoclar Vivadent, Liechtenstein) and then assessed by SBS tests (24). Laser-treated surfaces revealed high fracture forces to resin-matrix cements (132.5 ±61.35 N) when compared with non-treated ones (105.7 ±56.1 N). However, the difference was not considered statistically significant ( $p = 0.2155$ ).

Lithium disilicate-reinforced glass ceramics were also modified by Er:YAG (200 mJ; pulse repetition at 10 pps) or Nd:YAG (120 mJ; pulse repetition at 15 pps) pulsed laser irradiation (27). Groups of specimens were also etched with HF and all of surfaces were conditioned with silane coating (Monobond Plus<sup>TM</sup>, Ivoclar Vivadent, Liechtenstein) and then bonded to a dual-cure resin-matrix cement (Variolink II<sup>TM</sup>, Ivoclar Vivadent, Liechtenstein). Lithium disilicate-reinforced glass ceramics treated with Er:YAG revealed an average roughness of around 3.5  $\mu\text{m}$  while surfaces treated with Nd:YAG revealed an average roughness of 2.69  $\mu\text{m}$  that was quite similar to the roughness values recorded for etched surfaces (2.64  $\mu\text{m}$ ) (27). Er:YAG-treated surfaces revealed the SBS to resin-matrix cements (27.5 MPa). In another study, lithium disilicate-reinforced glass ceramics were treated on CO<sub>2</sub> laser irradiation (wavelength of 10.6  $\mu\text{m}$ ) at two different irradiation intensity (10W and 28 J or 20 W and 28J) at a pulse repetition rate of 200 Hz, pulse duration of 1.7 ms or 0.58 ms (26). Surfaces were conditioned with a silane compound (Silane Bond Enhancer<sup>TM</sup>, Pulpdent corp, USA) followed by bonding to a resin-matrix cement (Clearfill SA Luting<sup>TM</sup>, Kuraray, Japan) and then the specimens were submitted to SBS tests (26). The highest SBS values to resin-matrix cement were recorded for specimens treated with a combination of fractional CO<sub>2</sub> laser irradiation and HF acid etching (22.4 and 24.3 MPa, respectively). Grit-blasted specimens exhibited the lowest shear bond strength (12.2 MPa) to resin-matrix cements (26).

The present review study shows some limitations considering the low number of related studies leading to a low content of information on laser-textured lithium disilicate-reinforced glass ceramic or zirconia surfaces and their adhesion to resin-matrix cements. However, showed several laser protocols have been assessed to enhance the retentive morphological aspects and increase the roughness for adhesion of ceramics



and glass-ceramics to resin-matrix cements. Indeed, the variability of laser types and irradiation parameters brings an unclear overview of the efficiency of the laser-assisted method for surface modification of zirconia and glass-ceramics. Laser-assisted methods have been increasingly gathering attention in the technological field and therefore studies are performed to validate effects of different laser parameters, restorative materials, and types of resin-matrix cements.

## **6. CONCLUSION**

The laser irradiation at high power increases the roughness of the inner surface of lithium disilicate-reinforced glass ceramic or zirconia veneers and crowns leading to an enhanced bond strength to resin-matrix cements. Laser-treated zirconia surfaces on CO<sub>2</sub> or Nd:YVO<sub>4</sub> laser revealed higher shear bond strength to resin-matrix than those recorded for untreated zirconia surfaces. On lithium disilicate-reinforced glass ceramics, higher SBS values to resin-matrix cements were recorded for specimens treated with a combination of fractional CO<sub>2</sub> laser irradiation and HF acid etching when compared with grit-blasted specimens. Thus, the laser type and irradiation parameters can be adjusted to enhance the macro- and micro-scale retention of zirconia and glass-ceramics surfaces. There are few studies reporting the effects of each type of laser on the adhesion of zirconia or glass-ceramics to resin-matrix cements and therefore further studies should consider other parameters related to the power intensity, frequency, and mode.

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